

# Automotive Chip Resistor

# The history of revision change for the specification

Date	Revision	Changes
2021/09/02	A0	New approval
2021/12/07	A1	Add type designation note
2022/02/18	A2	Update TCR specifications

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# 1/10W, 0603, Thick Film Chip Resistor

# Features / Applications :

- Lead free meet RoHS compliant, Halogen free
- AEC-Q200 qualified
- Automotive applications



### **Electrical Specifications:**

Power Rating*	Resistance Values Series	Resistance Tolerance	Resistance Range ( $\Omega$ )	Temperature Coefficient of Resistance (ppm /°C)	Operating Temperature Range	Max. Operating Voltage**
1/10\\	1/10W E24 series & E96 series	± 0.5% (D) ± 1.0% (F) ± 2.0% (G) ± 5.0% (J)	1.0~9.76	± 200	-55°C to 155°C	75V
1/1000			10~10M	± 100	-55 C to 155 C	
Jumper	Resistance		Rated current		Operating Temperature Range	
Below 50 mΩ		50 mΩ	1A		-55℃ to 155℃	

Note: \*Package Power Temperature Derating Curve

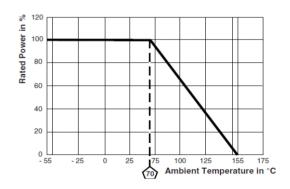


Figure 1. : Power Temperature Derating Curve

Note: \*\*Resistors shall have a rated DC or AC(rms.) continuous operating voltage corresponding to the power rating, as calculated from the following formula

$$V = \sqrt{P \times R}$$
 Where V : Rated voltage (V)

P : Rated power (W)

R : Nominal resistance  $(\Omega)$ 

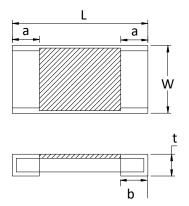
If the voltage so obtained exceeds the maximum operating voltage, this maximum voltage shall be the rated voltage.

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### Outline Drawing:

### **Dimension**



Code Letter	Dimension
L	$1.6\pm0.15$
W	$0.8 \pm 0.15$
t	$\textbf{0.45} \pm \textbf{0.10}$
a	$0.30\pm0.15$
b	0.30 ± 0.15

Unit: mm

### Type Designation:

VRNS I N - XXXX - X

(1) (2) (3) (4) (5)

Note:

(1) Series No. = Automotive

(2) Size : I = 0603

(3) Power Rating : N = 1/10W

(4) Resistance value : 000 = Jumper ; 103 = 10 k $\Omega$  (E24) ; 1131 =1.13k $\Omega$  (E96)

(5) Tolerance : D =  $\pm 0.5\%$ ; F =  $\pm 1\%$ ; G=  $\pm 2\%$ ; J =  $\pm 5\%$ ; X = Jumper

Note: If the resistance value of E24 and E96 coincide, E24 shall prevail.





### Characteristics:

### Electrical

lhous	Specification and Requ	uirement	To at Markland	
Item	Resistor Jumper		Test Method	
Temperature Coefficient (TCR)	As follow specification		JIS-C-5201 +25°C/ +125°C.	
Short Time Overload	$\triangle$ R: $\pm(1.0\% + 0.05\Omega)$ Without damage by flashover, spark, arcing, burning or breakdown	Max. 50m $Ω$	JIS-C-5201-1 4.13 2.5 x rated voltage for 5 seconds.	
ESD	ΔR: ±(3.0% + 0.10Ω)	Max. 50m $Ω$	AEC-Q200-002 Human body, 1KV.	

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# Automotive Chip Resistor

### Mechanical

Itana	Specification and Re	quirement	T
Item	Resistor	Jumper	Test Method
Solderability	The surface of terminal immersed shall be minimum of 95% covered with a new coating of solder		J-STD-002 1.155 $^{\circ}$ C/4hr $\rightarrow$ 245 $\pm$ 5 $^{\circ}$ C for 3sec 2.SA 4hr $\rightarrow$ 245 $\pm$ 5 $^{\circ}$ C for 3sec 3.SA 4hr $\rightarrow$ 260 $\pm$ 5 $^{\circ}$ C for 30sec
Resistance to Solder Heat	ΔR: ±(1.0% + 0.05Ω)	Max. 50m $Ω$	MIL-STD-202 Method 210 Temperature: 270°C, Dipping time: 10sec.
Vibration	$\triangle$ R: $\pm (0.5\% + 0.05\Omega)$ Without distinct damage in appearance	Max. 50m $Ω$	MIL-STD-202 Method 204 5G's for 20 minutes, 12 cycles each of 3 orientations. Test from 10- 2000Hz.
Mechanical Shock	$\triangle$ R: $\pm$ (0.5% + 0.05 $\Omega$ ) Without distinct damage in appearance	Max. 50m $Ω$	MIL-STD-202 Method 213 100G's peak value, 6ms, Half-sine waveform, 12.3ft/sec.
Board flex	$\triangle$ R: $\pm$ (1.0% + 0.05 $\Omega$ ) Without mechanical damage such as break	Max. 50m $Ω$	AEC-Q200-005 Flexure holding time:60sec, 2mm
Terminal strength	a. Without mechanical damage such as break b. Judgement standard : Ac/Re= 0/1		AEC-Q200-006 Shear force:17.7N, duration:60sec

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# Automotive Chip Resistor

### Endurance

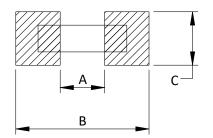
lham	Specification and Requirement		Took Makk and	
Item	Resistor	Jumper	Test Method	
	ΔR: ±(1.0% + 0.05Ω)	Max. 50m $Ω$	JESD22 Method JA-104	
Temperature Cycling			1000 cycles, (-55°C~125°C)	
Temperature Cycling			30 min maximum dwell time at	
			each temperature.	
		Max. $50m\Omega$	MIL-STD-202 Method 103	
Biased Humidity	$\triangle$ R: ±(3.0% + 0.05Ω)		1000 hours, 85°C/85%R.H,	
			applied for 10% rated power.	
	ΔR: ±(3.0% + 0.05Ω)	Max. 50m $Ω$	IEC 60068-2	
Damp heat, steady state			(40 ± 2) °C; (93 ± 3) % RH; 56 days.	
			(40 ± 2) 6, (33 ± 3) 70 mm, 30 days.	
	ΔR: ±(3.0% + 0.05Ω)	Max. 50m $Ω$	MIL-STD-202 Method 108	
Operational Life			Temperature:70°C, duration:1000hrs,	
operational Ene			1.5Hour ON, 0.5Hour OFF	
			Load condition: Rated power.	
High temperature		Max. 50m $Ω$	MIL-STD-202 Method 108	
exposure	$\triangle$ R: ±(1.0% + 0.05Ω)		Temperature:155°C(Refer to spec)	
ехрозите			Duration:1000hrs	
	Without mechanical and distinct damage in appearance		MIL-STD-202 method 215	
Resistance to solvents			Type of solvents: Aqueous wash	
nesistance to solvents			chemical. OKEM clean or equivalent.	
			Do not use banned solvents.	

Note : Measurement at  $24\pm4$  hours after test conclusion for all reliability tests-parts.

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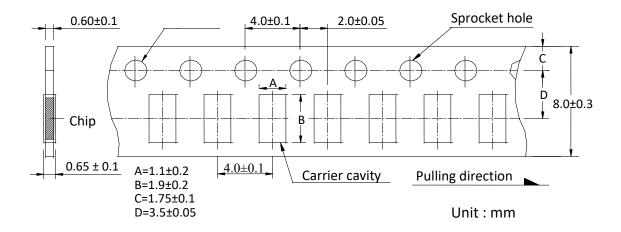
### **Recommend Land Pattern Dimensions:**



А	0.5~0.8
В	2.5~2.7
С	0.9~1.1

Unit: mm

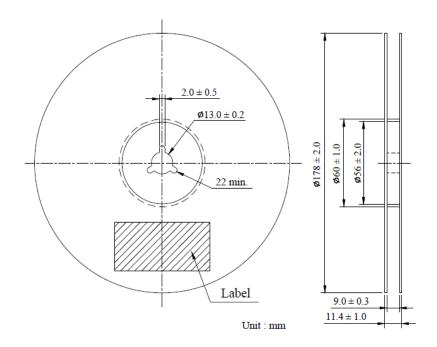
# TAPE PACKAGING DIMENSIONS:



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### **REEL DIMENSIONS:**



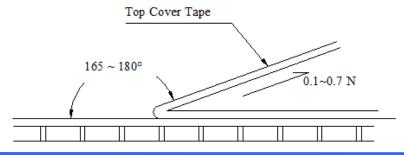
Numbers of Taping: 5,000 pieces/reel

The following items shall be marked on the reel.

- (1) Type designation.
- (2) Quantity
- (3) Manufacturing date code
- (4) Manufacturer's name

Peel force of top cover tape

The peel speed shall be about 300 mm/min. The peel force of top cover tape shall be between 0.1 to 0.7 N.



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#### Care Note:

#### Care note for storage

- (1) Chip resistor shall be stored in a room where temperature and humidity must be controlled. (temperature 5 to 35 °C, humidity 30% to 80% RH) However, a humidity keep it low, as it is possible.
- (2) Chip resistor shall be stored as direct sunshine doesn't hit on it.
- (3) Chip resistor shall be stored with no moisture, dust, a material that will make solderability inferior, and a harmful gas (Hydrogen chloride, sulfurous acid gas, and Hydrogen sulfide)

#### Care note for operating and handling

- (1) It is necessary to protect the edge and protection coat of resistors from mechanical stress.
- (2) Handle with care when printing circuit board (PCB) is divided or fixed on support body, because bending of printing circuit board (PCB) mounting will make mechanical stress for resistors.
- (3) Resistors shall be used with in rated range shown in specification. Especially, if voltage more than specified value will be loaded to resistor, there is a case it will make damage for machine because of temperature rise depending on generating of heat, and increase resistance value or breaks.
- (4) In case that resistor is loaded a rated voltage, it is necessary to confirms temperature of a resistor and to reduce a load power according to load reduction curve, because a temperature rise of a resistor depends on influence of heat from mounting density and neighboring element.
- (5) Observe Limiting element voltage and maximum overload voltage specified in each specification.
- (6) If there is possibility that a large voltage (pulse voltage, shock voltage) charge to resistor, it is necessary that operating condition shall be set up before use.

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